



F3 675 2012-2020

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



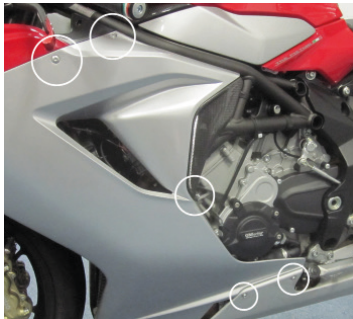
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-F3-675-1-GBR / Secondary Clutch Cover Part No. EC-F3-675-2-GBR

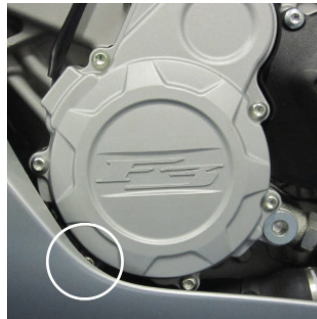


## SECONDARY ALTERNATOR COVER PART NO. EC-F3-675-1-GBR

- 1 Remove 5 fairing bolts as shown in picture to maneuver fairing away for access to Bolt 3 and use cloth to protect fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 6 Re-fit 5 fairing bolts
- 7 Re-Fit lower Fairing.

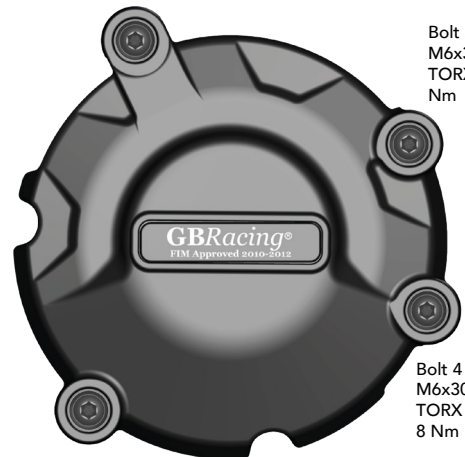


Remove 5 Fairing Bolts



GBRacing Bolt 3

Bolt 1  
M6x30A2-TORX - 8 Nm



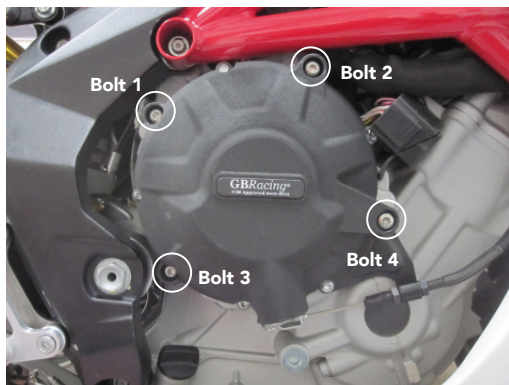
Bolt 2  
M6x30A2-TORX - 8 Nm

Bolt 4  
M6x30A2-TORX - 8 Nm

Bolt 3  
M6x30A2-TORX - 8 Nm

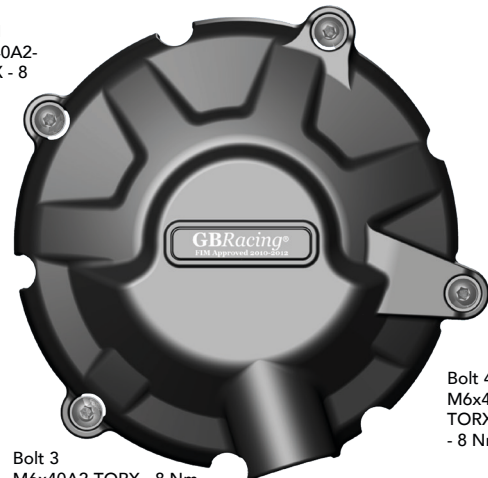
## SECONDARY CLUTCH COVER PART NO. EC-F3-675-2-GBR

- 1 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown.
- 4 Tighten bolts to a Torque of 8 Nm as per manufacturer's recommendations. DO NOT OVERTIGHTEN.



Bolt 2  
M6x40A2-TORX - 8 Nm

Bolt 1  
M6x40A2-TORX - 8 Nm



Bolt 4  
M6x40A2-TORX - 8 Nm

Bolt 3  
M6x40A2-TORX - 8 Nm

**Engine Cover Set: EC-F3-675-SET-GBR**

EC-F3-675-1-GBR, EC-F3-675-2-GBR

[www.GBRacing.eu](http://www.GBRacing.eu)